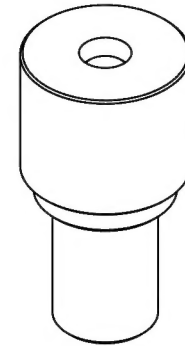
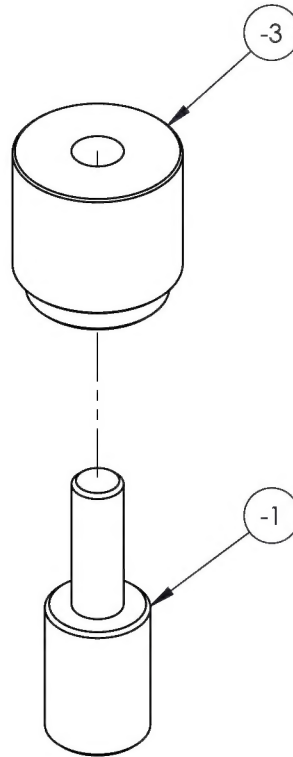




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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



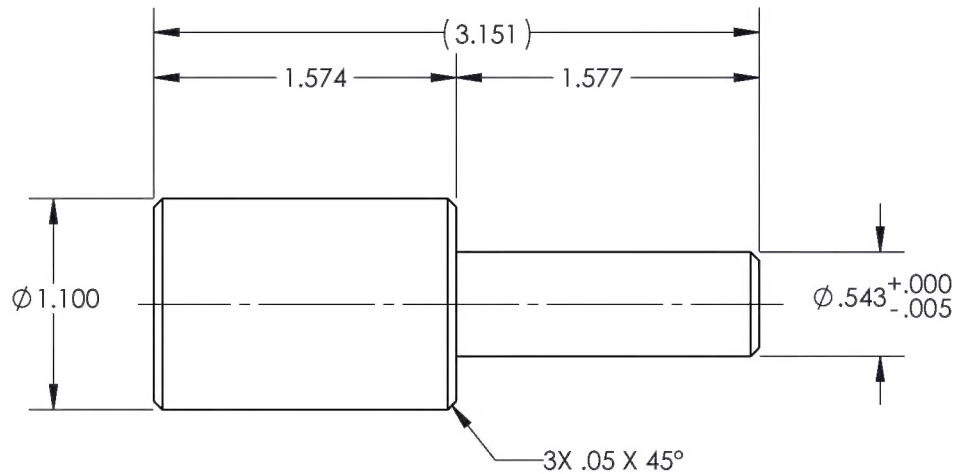
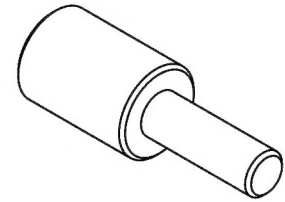
NOTE:  
REF: AGUSTA T/N:109-3400-80-1.

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> TOOL ASSY, DRIVE QUILL SEAL INSTL.	
<b>DWG NO.</b> RBW109-3400-80-1	<b>REV</b>
<b>MAT'L</b>	<b>DRAWN BY:</b> MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT</b> <b>FINISH</b> <b>SPEC</b>
<b>SCALE</b> 1:2 <b>DATE</b> 6/13/2013	<b>USED ON MODEL</b> AW109, AW119
<b>SHEET 1 OF 3</b>	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PUNCH	6061	Ø1-1/8 X 3-1/4	2
			-3	1	GUIDE, PUNCH	6061	Ø1-7/8 X 2	3


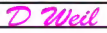
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



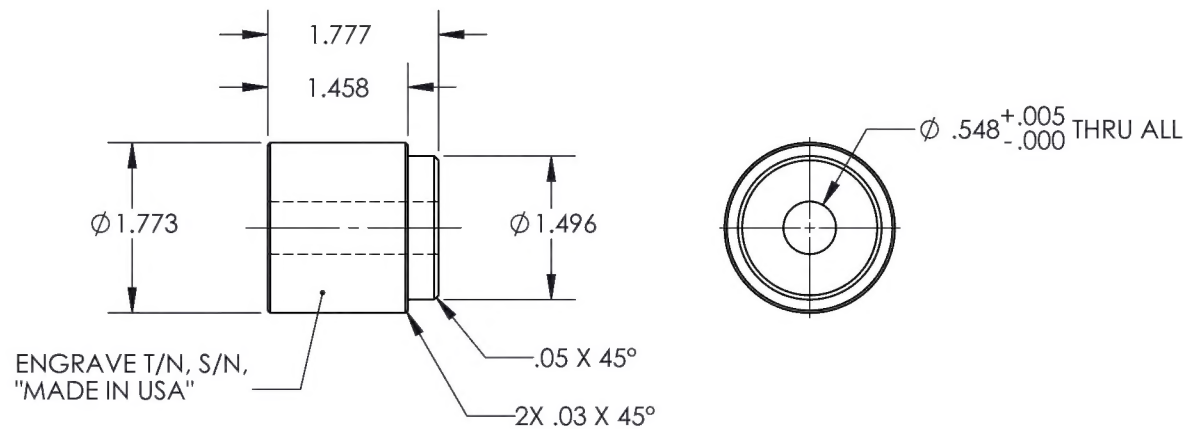
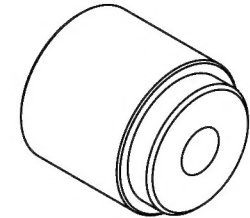
(-1)

PUNCH

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> TOOL ASSY, DRIVE QUILL SEAL INSTL.	
<b>DWG NO.</b> RBW109-3400-80-1-1	<b>REV</b> 1
<b>MAT'L</b> 6061	<b>DRAWN BY:</b> MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT</b> CLEAR ANODIZE <b>SPEC</b> MIL-A-8625F, TYPE II, CLASS I <b>USED ON MODEL</b> AW109, AW119
<b>SCALE</b> 1:1	<b>DATE</b> 6/13/2013
<b>SHEET 2 OF 3</b>	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

GUIDE, PUNCH

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> TOOL ASSY, DRIVE QUILL SEAL INSTL.	
<b>DWG NO.</b> RBW109-3400-80-1-3	<b>REV</b>
<b>MAT'L</b> 6061	<b>DRAWN BY:</b> MARPET
<b>UNLESS OTHERWISE SPECIFIED</b> DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	<b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> <b>FINISH</b> CLEAR ANODIZE <b>SPEC</b> MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>USED ON MODEL</b> AW109, AW119
<b>SCALE</b> 1:2	<b>DATE</b> 6/13/2013
<b>SHEET 3 OF 3</b>	